PART I- TRANSPORT PROCESSES: MOMENTUM, HEAT, AND MASS

$$\begin{array}{lll} (1.2-1) & & & \\ \hline E_{q}.(1.3-4) & & & \\ \hline E_{q}.(1.3-4) & & & \\ \hline & &$$

$$\frac{(1.2-2)}{\xi_{q}.(1.3-2)} \circ (= (1/1.8)(\circ F - 32) = (1/1.8)(155-32) = 68.33\circ C$$

$$\frac{(1.3-1)}{\text{MW}(02) = 32.00, \ \text{MW}(N_2) = 28.02}$$

$$\text{MW}(\text{air}) = 0.21(32.00) + 0.79(28.02) = 28.9 \ \text{kg/kg mol}$$

(1.3-2)

$$2CO + O_2 \rightarrow 2CO_2$$
 $Moles CO = 56.0 kg$ = 2.00 kg mol $MW 28.01 32.00 +44.01$ $Moles O_2 = 1.00$, $1.00(32.00) = 32.0 kg O_2$ $2.00(44.0) = 88.0 kg CO_2$

(1.3-3)

Bas	2	MW	g mol m	Tol free
Na	20	28.02	0.7138	0.1648 mol pac
02	83	3 2.00	2.5938	0.5990
(02	45	44.01	1.0225	0.2362
Total	1489		4.3301g mol	1.0000

(1.4-1)

From appendix A. 1

$$P = \frac{33.90 \times 12 \text{ in. } H_2 \, O(\text{at 4°C})}{760} = \frac{1.285 \text{ in. } H_2 \, O}{\text{atm}} = \frac{1.285 \text{ in. } H_2 \, O}{\text{atm}}$$

$$P = \frac{2.4 \text{ mm}}{10^{-3} \text{mm}} = \frac{2,400 \text{ } \mu \text{m Hg}}{10^{-3} \text{mm} / \mu \text{m}}$$

(1.4-2)

V₁ = 65.0 ft³, T₁ = 460+90 = 550°R, T₂ = 460+65 = 525°R From appendix A, I, 1 atm = 14.696 para R₁ = 29.0 + 14.696 = 43.696 para, k₂ = 75.0 + 14.696 = 89.696 para R₁ = 43.696/4.696 = 2.975 atm, k₂ = 89.696/14.696 = 6.104 atm

$$V_2 = V_1 \frac{k_1}{k_2} = 65.0 \frac{(2.975)}{(6.104)} = 30.24 \text{ pt}^3$$

R = 0.7302 ft3. atm/lbmol. R, MW of N2 = 28.01

Eq.(1.4-1)

$$n = \mu V/RT = (2.975)(65.0)/(0.7302)(550) = 0.4815 lb mol$$

Density, $\rho = (0.4815)(28.01)/30.24 = 0.446 lbm/ft^3$

$$T_0 = \frac{4}{2k} + T_w = \frac{(44.87 \times 1000)(0.1524)^2 + 278.0}{(2)(0.346)(3600)}$$

$$T_0 = 0.4/8 + 278.0$$
 $T_0 = 278.42 \text{ K}$

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T = 110°F
(10.5-2)
 L=2000llm/h.ft 2 G=1400llmain/h.ft 2
 Ka = 6.90 lb mol/h. st3. atm
 Twet bull inlet air = 75°F
 H, = 0.0165 lb water/lb dryair (20.9.3-2)
                                             T61=85°F TL1=85°F
 Eq (9.3-8).
 Hy = (0,24+0.45H)(T-To°F)+HKO
 Hy = (0.24 + 0.45 x 0.0165)(85-32) + 1075,4 (0.0165) = 30.8 ttu
                                                      ely dry an
(a) Minimum air rate
 Saturated enthalpies from Table 10.5-1 are plotted as H, va TL.
  The point Hy1 = 30.8 and TL1 = 85 °F is plotted
  The line for minimum 6 is plotted where the operating
 lise becomes largest as shown. at TL = 110°F, a value
 of Hyz = 84.3 is read off mins operating line.
  Eq.(10.5-2)
  G(Hy2-Hy1) = LCL(TL2-TL1)
                                          CL = 1.00 Ste / 16 " OF
  6-(84.3-30.8)=2000(1.0)(110-85)
  Gmin = 935 lb air/h. pt 2 (424 kg/h: m2)
(b) Use operating 6=1400
   1400(Hy2-30.8) = 2000(10)(110-85)
                                          Hy2=66.7 Stu/lb
   Plot point Hyz, T12. Draw operating line. Read off
 values of Hy and Hy at given The values.
                                         TL Hy Hy Hx-Hy Hx-Hy
  make a plot of HEHY versus Hy.
                                         85 41.8 30.8 11.0
                                                            0.0908
                                                 38
 Graphically integrate
                                         90 48
                                                       10.0
                                                            0.100
 Eq.(10.5-18
                                         95 55.3 45,2
                                                       10.1
                                                            0.099
                                        100 63,7 52,4
                                                       11.3
                                                            0.0885
                                                       14,1
                                         105 73.6 59.5
                                                            0.0710
   Hy1=30.8
                                         110 84.5 66.7
                                                      17.8
                                                            0.0562
   Z = \frac{G}{M_B K_G a P} \begin{cases} \frac{Hy^2 d Hy}{Hy'} = \frac{1400}{29(6.90)(1.00)} (3) \\ Z = 21.8 \mu (6.64 m) \end{cases}
  Eq. (0.5-18)
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200

$$\frac{(13.9-1)}{(a)}$$
(a) Solution of 0.50 g mol NaCl/kg H20

Joble A. 2-3, $\rho = 99.7.0 \text{ kg H}_20/m^3$

$$m = (2)(0.50 \times 10^{-3})\text{kg mol} \qquad (2 \text{ eons})$$

$$Vm = \frac{1.00 \text{ kg H}_20}{997.0 \text{ kg H}_20/m^3}$$

$$E_{q}.(13.9-1)$$
 $T = \frac{mRT}{\sqrt{m}} = \frac{(2 \times 0.5 \times 10^{-3})(82.057 \times 10^{-3})(298.15)}{(1.0/997.0)}$
 $T(e_{q}e_{r}) = 24.39 atm$
 $T(e_{q}e_{r}) = 22.55 atm$

(b) Solution of 1.0 g sucrose / kg H=0
$$m = \frac{1.0 \text{ g} \times 10^{-3} \text{ kg}}{342.3 \text{ kg/kg mol}} = 2.921 \times 10^{-6} \text{ kg mol sucrose}$$

$$E_{4}.(13.9-1)$$

$$TT = \frac{(2.921 \times 10^{-6})(82.05 \times 10^{-3})(298.15)}{(1.0/997.0)} = 0.07/3 \text{ otm} = TT(8ne4)$$

$$TT (Exb) = 0.07/4 \text{ otm}$$

(c) Solution of 1.0 g
$$mg(l_2/kg H_{20})$$

 $m = \frac{1.0 \times 10^{-3} \ kg}{9.5 \times 10^{-3} \ kg} \frac{(3)}{9.3 \times 10^{-5} \ kg} \ mol$ (3 ions)
 $E_{q}([3.9-1))$
 $TT = \frac{(3.150 \times 10^{-5})(82.05 \times 10^{-3})(298.15)}{(1/997.0)}$
 $TT(Predicted) = 0.768 \ atm$ $TT(E_{1}k) = 0.660 \ atm$